

Nucor-Yamato Proposed Roll/Cast Schedule * ISO 9001:2008 Registered * May 16, 2012

Week Beginning		13-May	20-May	27-May	3-Jun	10-Jun	17-Jun	24-Jun	1-Jul	
NYS Fiscal Month		May	May	Jun	Jun	Jun	Jun	Jun	Jun	
NYS Fiscal Week		20	21	22	23	24	25	26	27	
Wide Flange Sections	Prod. Mill	roll wk - cast date	roll wk - cast date	roll wk - cast date	roll wk - cast date	roll wk - cast date	roll wk - cast date	roll wk - cast date	roll wk - cast date	Approximate Next Roll Week
W44x16x230-335	2									8/19-8/26 Wks
W40x16x199x431	2							26 O		8/19-8/26 Wks
W40x12x149-327	2							26 O		8/19-8/26 Wks
W36x16.5x231-441	2							26 O	26 O	8/19-8/26 Wks
W36x12x135-256	2			>>>>	21 Cast			>>>>	26 O	7/22-7/29 Wks
W33x15.75x201-387	2								27 O	8/26-9/2 Wks
W33x11.5x118-169	2				>>>>	21 Cast			27 O	7/29-8/5 Wks
W30x15x173-391	2								27 O	9/2-9/9 Wks
W30x10.5x90-148	2				>>>>	21 Cast				7/8-7/15 Wks
W27x14x146-368	2									7/8-7/15 Wks
W27x10x84-129	2				>>>>	21 Cast				7/8-7/15 Wks
W24x12.75x104-370	2	18 Cast			>>>>	22 Cast				7/8-7/15 Wks
W24x9x56-103	2	18 Cast			>>>>	23 I 5/23				7/8-7/15 Wks
W24x7x55-62	1			21 Cast PS						7/15-7/22 Wks
W21x12.25x101-275	2			>>>>	19 Cast					7/22-7/29 Wks
W21x8.25x48-93	1			22 Cast PS	22 Cast PS					7/15-7/22 Wks
W21x6.5x44-57	1				22 Cast PS					7/15-7/22 Wks
W18x11x76-311	2			>>>>	19 Cast		>>>>	25 I 5/30		7/22-7/29 Wks
W18x7.5x41-71	1					>>>>	25 I 5/22			7/29-8/5 Wks
W18x6x35-46	1						25 I 5/22			7/29-8/5 Wks
W16x10.25x67-100	1					24 Cast				7/22-7/29 Wks
W16x7x36-57	1					24 Cast PS				7/22-7/29 Wks
W16x5.5x26-31	1		21 Cast PS	21 Cast PS						7/8-7/15 Wks
W14x16x426-730	2		21 Cast							8/12-8/19 Wks
W14x16x145-398	2	18 Cast	18 Cast			>>>>	24 Cast			7/15-7/22 Wks
W14x14.5x90-132	2				21 Cast			>>>>	26 O	7/29-8/5 Wks
W14x10x61-82	1							26 I 5/23		
W14x8x43-53	1							26 I 5/23		
W14x6.75x30-38	1							26 I 5/23		
W14x5x22-26	1			21 Cast PS						7/8-7/15 Wks
W12x12x65-336	2			19 Cast			>>>>	25 I 5/30		7/22-7/29 Wks
W12x10x53-58	1						26 I 5/22			7/29-8/5 Wks
W12x8x40-50	1						26 I 5/22			8/5-8/12 Wks
W12x6.5x26-35	1		21 Cast PS							7/8-7/15 Wks
W10x10x49-112	1					25 I 5/17				7/22-7/29 Wks
W10x8x33-45	1						26 I 5/23			
W10x5.75x22-30	1		20 Cast PS							7/8-7/15 Wks
W8x8x31-67	1	20 Cast PS								7/8-7/15 Wks
W8x6.5x24-28	1	20 Cast PS								7/8-7/15 Wks
W8x5.25x18-21	1	19 Cast PS							27 O	
W6x6x15-25	1	19 Cast PS							27 O	
Standard Sections		20	21	22	23	24	25	26	27	
MC18x4x42.7-58	1		21 Cast PS							3rd Qtr
MC13x4x31.8x50	1		20 Cast PS							3rd Qtr
MC12x4x31-50	1		20 Cast							8/5-8/12 Wks
C15x3 3/8x33.9-50	1	20 Cast PS								
C12x3x20.7-30	1	19 Cast PS								
L8x8x1/2" - 1 1/8"	1	20 Cast							27 O	
L8x6x1/2" - 1"	1	20 Cast	20 Cast						27 SA	
L8x4x1/2"-1"	1		20 Cast PS						27 SA	
CZ13x41.2-51.2	1									
S24x80-121	1									7/15-7/22 Wks SA
S20x66-96	1									7/15-7/22 Wks SA
S18x54.7-70	1									7/29-8/5 Wks
S15x42.9-50	1			21 Cast PS						3rd Qtr
S12x31.8-50	1									8/5-8/12 Wks
Piling Sections		20	21	22	23	24	25	26	27	
PS31	1							26 O		
PS27	1							26 O		
PZ40	1			21 Cast						7/15-7/22 Wks
PZ35	1			21 Cast						7/15-7/22 Wks
PZ27	1							27 O	27 O	
PZ22	1	19 Cast							27 O	
HP18	2	Cancelled								7/8-7/15 Wks SA
HP16		19 Cast								7/8-7/15 WksSA
HP14x14.5x73-117	2	>>>>	19 Cast	19 Cast		>>>>	24 I 5/24	24 I 5/24		7/15-7/22 Wks
HP12x12x53-84	1				24 Cast	24 Cast				7/22-7/29 Wks
HP10x10x42-57	1					25 I 5/18				7/22-7/29 Wks
HP8x8x36	1	20 Cast								7/8-7/15 Wks

I = Inquire O = Open Cast PS = Planned Stock SA = Subject to Accumulation E = Controlled C - Closed